

Production Supervisor – 2nd Shift

MP&E, Inc. specializes in braided sheath assemblies and precision extrusions for use by medical device manufactures and OEM manufacturers. Our primary focus is to produce only the highest quality products for medical manufacturers who use our products in their medical devices. Headquartered in Eden Prairie, MN, MP&E is a growing company in need of talented individuals to help us meet our goals.

We currently have an opening in our Eden Prairie facility for a Production Supervisor

Core hours for this position are 2:00pm to 10:30pm

Responsibilities include:

- Working from the production schedule, ensures that the parts and supplies are available for the next day's production. Assigns tasks to assemblers to meet the day's production requirements.
- Monitors output to ensure conformance to specifications and quality requirements.
- Troubleshoots problems and looks for process improvement opportunities.
- Completes process qualifications and manufacturing feasibility as required to support manufacturing process.
- Trains employees, demonstrates tasks, and answers questions regarding manufacturing processes and on line inspection procedures.
- Ensures documentation is done completely and accurately. This includes completing product history records and quality documentation forms and filing and maintaining them in an organized manner.
- Answers questions regarding company policies and procedures and ensures that they are followed. Coaches, counsels, and administers discipline to subordinates as necessary. Evaluates subordinate performance.

Qualifications:

- Engineering/technician background (preferred),
- Minimum of 2 years of hands on supervisory experience in a manufacturing environment (required)
- Experience in a medical manufacturing setting a plus.
- Demonstrated knowledge of Lean Manufacturing and Inventory Control Methods.
- Must be able to read and understand drawings and specifications, accurately use QC measurement devices, and document processes. In depth knowledge of ISO 13485 required.